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**DECLARATION (37 CFR 1.63) FOR UTILITY OR DESIGN APPLICATION USING AN
APPLICATION DATA SHEET (37 CFR 1.76)**

Title of Invention	Method and Apparatus for Removing Melt From A Melt Residue Stagnation Zone in An Injection Molding Apparatus	
As the below named Inventor(s), I/we declare that:		
This declaration is directed to:		
<input checked="" type="checkbox"/> The attached application, or <input type="checkbox"/> Application No. _____, filed on _____. <input type="checkbox"/> as amended on _____ (if applicable).		
I/we believe that I/we am/are the original and first inventor(s) of the subject matter which is claimed and for which a patent is sought:		
I/we have reviewed and understand the contents of the above-identified application, including the claims, as amended by any amendment specifically referred to above:		
I/we acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me/us to be material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the National or PCT International filing date of the continuation-in-part application.		
All statements made herein of my/our knowledge are true, all statements made herein on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001, and may jeopardize the validity of the application or any patent issuing thereon.		

FULL NAME OF INVENTOR(S)	
Inventor one:	Gino Colacicco
Signature:	
	Date: FEB 25 2007
	Citizen of: CANADA.
Inventor two:	
Signature:	
	Citizen of: _____
Inventor three:	
Signature:	
	Citizen of: _____
Inventor four:	
Signature:	
	Citizen of: _____
<input type="checkbox"/> Additional Inventors or a legal representative are being named on _____ additional form(s) attached hereto.	

This collection of information is required by 35 U.S.C. 115 and 37 CFR 1.63. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.74. This collection is estimated to take 1 minute to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.